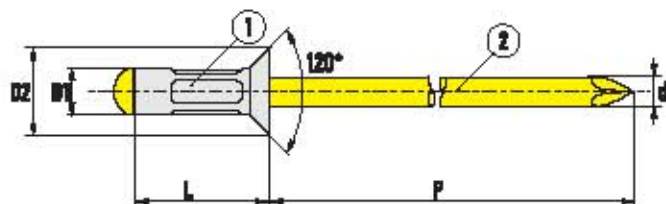


Multigrip Blind Rivets Countersunk Head



① Aluminium AIMg 2,5

② Steel zinc plated

Ø 3.2 mm

$D1 = 3,2 + 0,05 / - 0,13$ mm

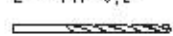
$D2 = 6,0 + / - 0,24$ mm

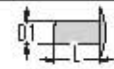
$k = -$

$d = 1,75$ mm

$P \geq 27$ mm

$L = +1/-0,2$

 = 3,3 mm

					
3,2 x 9,7 mm	2,4 - 6,4 mm	ASK 32970 MG	1000	680 N	980 N

Ø 4.0 mm

$D1 = 4,0 + 0,05 / - 0,13$ mm

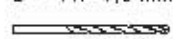
$D2 = 8,0 + / - 0,29$ mm

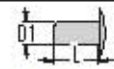





$k = -$

$d = 2,15$ mm

$P \geq 27$ mm

$L = +1/-0,2$ mm

 = 4,1 mm

					
4,0 x 11,3 mm	2,8 - 7,9 mm	ASK 40113 MG	1000	1150 N	1600 N

Ø 4.8 mm

$D1 = 4,8 + 0,05 / - 0,13$ mm

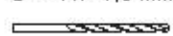
$D2 = 9,5 + / - 0,29$ mm

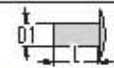





$k = -$

$d = 2,65$ mm

$P \geq 27$ mm

$L = +1/-0,2$ mm

 = 4,9 mm

					
4,8 x 12,0 mm	2,0 - 8,0 mm	ASK 48120 MG	500	1500 N	2350 N
4,8 x 16,9 mm	6,4 - 12,7 mm	ASK 48169 MG	500		