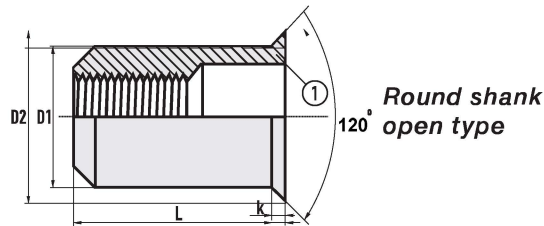


# Blind Rivet Nuts (Inserts) reduced Head



① Aluminium AlMg3.5

## M 4

D1 = 5,9 mm  
D2 = 7,0 +/- 0,3 mm  
k = 0,5 +/- 0,2 mm  
L = +/- 0,2 mm

= 6 mm

M4 X 10,5 mm	0,5 - 2,0 mm	XYL M4X10.5	250	1,3 Nm	1580 N	3280 N	
M4 X 13,0 mm	2,0 - 3,5 mm	XYL M4X13.0	250	1,3 Nm	1580 N	3280 N	

## M 5

D1 = 6,9 mm  
D2 = 8,2 +/- 0,3 mm  
k = 0,5 +/- 0,2 mm  
L = +/- 0,2 mm

= 7 mm

M5 X 12,5 mm	0,5 - 2,0 mm	XYL M5X12.5	250	4,5 Nm	1590 N	5360 N	
M5 X 15,0 mm	2,0 - 3,5 mm	XYL M5X15.0	250	4,5 Nm	1590 N	5360 N	

## M 6

D1 = 8,9 mm  
D2 = 10,5 +/- 0,3 mm  
k = 0,6 +/- 0,2 mm  
L = +/- 0,2 mm

= 9 mm

M6 X 14,0 mm	1,0 - 2,5 mm	XYL M6X14.0	250	8,0 Nm	2330 N	9880 N	
M6 X 17,0 mm	2,5 - 4,0 mm	XYL M6X17.0	250	8,0 Nm	2330 N	9880 N	

## M 8

D1 = 10,9 mm  
D2 = 12,4 +/- 0,3 mm  
k = 0,7 +/- 0,2 mm  
L = +/- 0,2 mm

= 11 mm

M8 X 17,0 mm	0,5 - 3,0 mm	XYL M8X17.0	250	13,8 Nm	2500 N	14000 N	
M8 X 19,0 mm	3,0 - 5,0 mm	XYL M8X19.0	250	13,8 Nm	2500 N	14000 N	

## M 10

D1 = 11,9 mm  
D2 = 14,5 +/- 0,3 mm  
k = 0,8 +/- 0,2 mm  
L = +/- 0,2 mm

= 12 mm

M10 X 19,0 mm	0,5 - 3,0 mm	XYL M10X19.0	250	20,1 Nm	4850 N	16000 N	
M10 X 21,0 mm	3,0 - 5,5 mm	XYL M10X21.0	250				