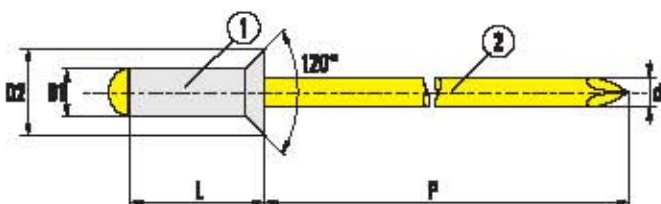


Blind Rivets Countersunk Head



- ① Aluminium AlMg 3/3,5
- ② Steel zinc plated

Ø 2.4 mm

$D1 = 2,4 + 0,08 / - 0,1 \text{ mm}$

$D2 = 5,0 + 0 / - 0,4 \text{ mm}$

$k = -$

$d = 1,4 \text{ mm}$

$P \geq 27 \text{ mm}$

$L = +1 / -0,2 \text{ mm}$

$\text{---} = 2,5 \text{ mm}$

2,4 x 6 mm	1,5 - 4,0 mm	3ASK 24600	1000	315 N	355 N
2,4 x 8 mm	4,0 - 6,0 mm	3ASK 24800	1000		
2,4 x 10 mm	6,0 - 8,0 mm	3ASK 24100	1000		

Ø 3.0 mm

$D1 = 3,0 + 0,08 / - 0,1 \text{ mm}$

$D2 = 6,0 + 0 / - 0,4 \text{ mm}$

$k = -$

$d = 1,75 \text{ mm}$

$P \geq 27 \text{ mm}$

$L = +1 / -0,2 \text{ mm}$

$\text{---} = 3,1 \text{ mm}$

3,0 x 6 mm	1,5 - 3,5 mm	3ASK 30600	1000	620 N	810 N
3,0 x 8 mm	3,5 - 5,5 mm	3ASK 30800	1000		
3,0 x 10 mm	5,5 - 7,0 mm	3ASK 30100	1000		
3,0 x 12 mm	7,0 - 9,0 mm	3ASK 30120	1000		
3,0 x 14 mm	9,0 - 12,0 mm	3ASK 30140	1000		

Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,1 \text{ mm}$

$D2 = 6,0 + 0 / - 0,4 \text{ mm}$

$k = -$

$d = 1,75 \text{ mm}$

$P \geq 27 \text{ mm}$

$L = +1 / -0,2 \text{ mm}$

$\text{---} = 3,3 \text{ mm}$

3,2 x 6 mm	1,5 - 3,5 mm	3ASK 32600	1000	760 N	980 N
3,2 x 8 mm	3,5 - 5,0 mm	3ASK 32800	1000		
3,2 x 10 mm	5,0 - 7,0 mm	3ASK 32100	1000		
3,2 x 12 mm	7,0 - 9,0 mm	3ASK 32120	1000		
3,2 x 14 mm	9,0 - 10,5 mm	3ASK 32140	1000		
3,2 x 16 mm	10,5 - 13,0 mm	3ASK 32160	1000		

Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,15 \text{ mm}$

$D2 = 7,5 + 0 / - 0,5 \text{ mm}$

$k = -$

$d = 2,1 \text{ mm}$

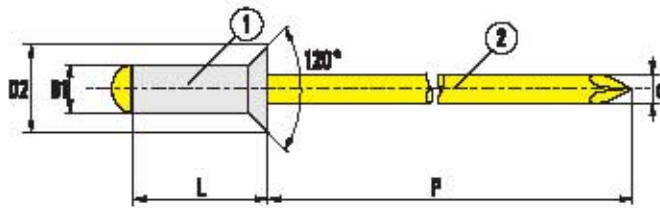
$P \geq 27 \text{ mm}$

$L = +1 / -0,2 \text{ mm}$

$\text{---} = 4,1 \text{ mm}$

4,0 x 6 mm	1,5 - 3,0 mm	3ASK 40600	1000	1200 N	1600 N
4,0 x 8 mm	3,0 - 5,0 mm	3ASK 40800	1000		
4,0 x 10 mm	5,0 - 6,5 mm	3ASK 40100	1000		
4,0 x 12 mm	6,5 - 8,5 mm	3ASK 40120	1000		
4,0 x 14 mm	8,5 - 10,5 mm	3ASK 40140	500		
4,0 x 16 mm	10,5 - 12,5 mm	3ASK 40160	500		
4,0 x 18 mm	12,5 - 14,5 mm	3ASK 40180	500		
4,0 x 20 mm	14,5 - 16,5 mm	3ASK 40200	500		

Blind Rivets Countersunk Head



① Aluminium AlMg 3/3,5

② Steel zinc plated

Ø 4,8 mm

D1 = 4,8 + 0,08 / - 0,15 mm

D2 = 9,0 + 0 / - 0,5 mm

k = -

d = 2,7 mm

P = ≥ 27 mm

L = +1 / -0,2 mm

= 4,9 mm

4,8 x 6 mm	1,0 - 3,5 mm	3ASK 48600	500	1690	2230
4,8 x 8 mm	2,0 - 4,5 mm	3ASK 48800	500		
4,8 x 10 mm	4,5 - 6,0 mm	3ASK 48100	500		
4,8 x 12 mm	6,0 - 8,0 mm	3ASK 48120	500		
4,8 x 14 mm	8,0 - 10,0 mm	3ASK 48140	500		
4,8 x 16 mm	10,0 - 12,0 mm	3ASK 48160	500		
4,8 x 18 mm	12,0 - 14,0 mm	3ASK 48180	500		
4,8 x 20 mm	14,0 - 16,0 mm	3ASK 48200	500		
4,8 x 25 mm	16,0 - 21,0 mm	3ASK 48150	500		
4,8 x 30 mm	21,0 - 25,0 mm	3ASK 48300	250		
4,8 x 35 mm	25,0 - 30,0 mm	3ASK 48350	250		

Ø 5,0 mm

D1 = 5,0 + 0,08 / - 0,15 mm

D2 = 9,0 + 0 / - 0,5 mm

k = -

d = 2,7 mm

P = ≥ 27 mm

L = +1 / -0,2 mm

= 5,1 mm

5,0 x 8 mm	2,5 - 4,5 mm	3ASK 50800	500	2000 N	2500 N
5,0 x 10 mm	4,5 - 6,0 mm	3ASK 50100	500		
5,0 x 12 mm	6,0 - 8,0 mm	3ASK 50120	500		
5,0 x 14 mm	8,0 - 10,0 mm	3ASK 50140	500		
5,0 x 16 mm	10,0 - 12,0 mm	3ASK 50160	500		
5,0 x 18 mm	12,0 - 14,0 mm	3ASK 50180	500		
5,0 x 20 mm	14,0 - 17,0 mm	3ASK 50200	500		
5,0 x 25 mm	17,0 - 21,0 mm	3ASK 50250	250		
5,0 x 30 mm	21,0 - 25,0 mm	3ASK 50300	250		