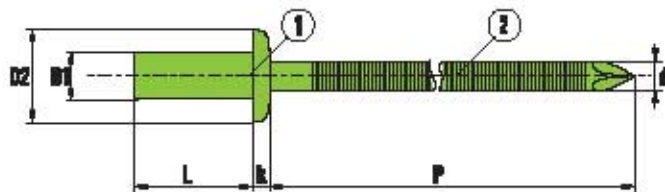


Sealed Blind Rivets Domed Head with grooved mandrel



- ① Stainless steel A2 [AISI 304]
- ② Stainless steel C1 [AISI 420]

Ø 3.2 mm

$D1 = 3,2 + 0,08 / - 0,10$ mm

$D2 = 6,0 + / - 0,24$ mm

$k = 0,9 + / - 0,3$ mm

$d = 1,9$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 3,3 mm

3,2 x 6,0 mm	0,5 - 1,5 mm	BBD 32600 CE	1000	2000 N	2500 N
3,2 x 8,0 mm	1,5 - 3,0 mm	BBD 32800 CE	1000		
3,2 x 9,5 mm	3,0 - 5,0 mm	BBD 32950 CE	1000		
3,2 x 12,0 mm	5,0 - 7,0 mm	BBD 32120 CE	1000		
3,2 x 14,0 mm	7,0 - 9,0 mm	BBD 32140 CE	1000		

Ø 4.0 mm

$D1 = 4,0 + 0,08 / - 0,10$ mm

$D2 = 8,0 + / - 0,29$ mm

$k = 1,3 + / - 0,3$ mm

$d = 2,3$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 4,1 mm

4,0 x 6,0 mm	0,5 - 1,5 mm	BBD 40600 CE	500	3000 N	4000 N
4,0 x 8,0 mm	1,5 - 3,0 mm	BBD 40800 CE	500		
4,0 x 9,5 mm	3,0 - 5,0 mm	BBD 40950 CE	500		
4,0 x 12,0 mm	5,0 - 6,5 mm	BBD 40120 CE	500		
4,0 x 16,0 mm	6,5 - 10,5 mm	BBD 40160 CE	500		

Ø 4.8 mm

$D1 = 4,8 + 0,08 / - 0,10$ mm

$D2 = 9,5 + / - 0,29$ mm

$k = 1,6 + / - 0,3$ mm

$d = 2,9$ mm

$P \geq 27$ mm

$L = +1 / - 0,2$ mm

= 4,9 mm

4,8 x 8,0 mm	1,0 - 3,0 mm	BBD 48800 CE	250	4500 N	5500 N
4,8 x 9,5 mm	3,0 - 5,0 mm	BBD 48950 CE	250		
4,8 x 12,0 mm	5,0 - 6,5 mm	BBD 48120 CE	250		
4,8 x 16,0 mm	6,5 - 10,5 mm	BBD 48160 CE	250		
4,8 x 20,0 mm	10,5 - 14,0 mm	BBD 48200 CE	250		