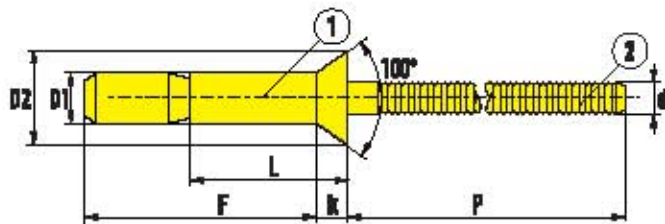
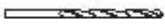


# High-Strength Blind rivets Countersunk Head




- ① Steel zinc plated
- ② Steel zinc plated





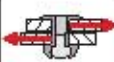

## Ø 4,8 mm

$D1 = 4,8 \text{ mm}$   
 $D2 = 9,0 + 0 / -1 \text{ mm}$   
 $k = 2,2 + / - 0,25 \text{ mm}$   
 $d = 3,0 \text{ mm}$   
 $P \geq 27 \text{ mm}$   
 $L = + / - 0,99 \text{ mm}$   
 = 4,9 - 5,1 mm

	F max					
4,8 x 13,0 mm	20 mm	3,2 - 8,4 mm	SSK 04813 CL	250	5700 N	4400 N
4,8 x 17,0 mm	24 mm	7,7 - 12,7 mm	SSK 04817 CL	250		

## Ø 6,4 mm

$D1 = 6,4 \text{ mm}$   
 $D2 = 10,5 + 0 / -1,5 \text{ mm}$   
 $k = 2,4 + / - 0,4 \text{ mm}$   
 $d = 4,0 \text{ mm}$   
 $P \geq 31 \text{ mm}$   
 $L = + / - 0,99 \text{ mm}$   
 = 6,6 - 6,9 mm

	F max					
6,4 x 17,0 mm	27 mm	4,1 - 12,1 mm	SSK 06417 CL	250	10600 N	8200 N
6,4 x 23,5 mm	37 mm	10,5 - 18,4 mm	SSK 06423 CL	250		